

**Graphic symbols  
pursuant to  
DIN ISO 1219**

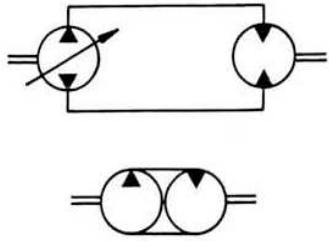
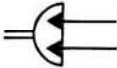
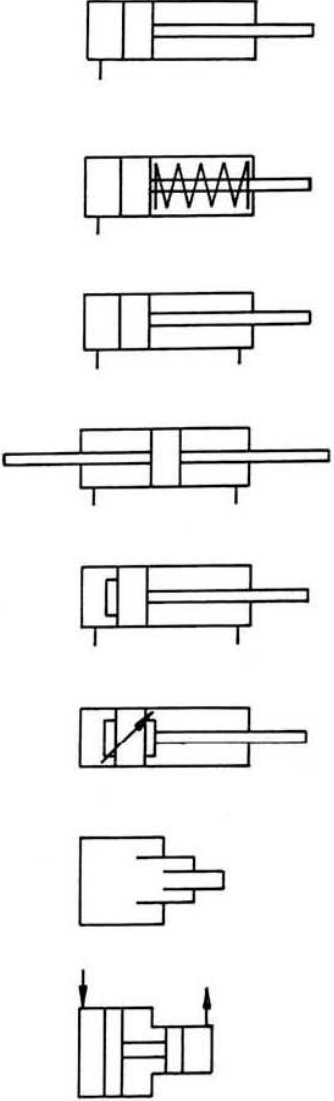
Standardized graphic symbols are required to draw hydraulic diagrams. ISO specifies these symbols at international level. In keeping with the commitment of DIN's Executive Committee to strive for a uniform international set of rules, it was decided to turn this ISO standard into DIN-ISO 1219 without any changes and to have the new standard replace the previous DIN 24300.

The most important graphic symbols are summarized on the next couple of pages.

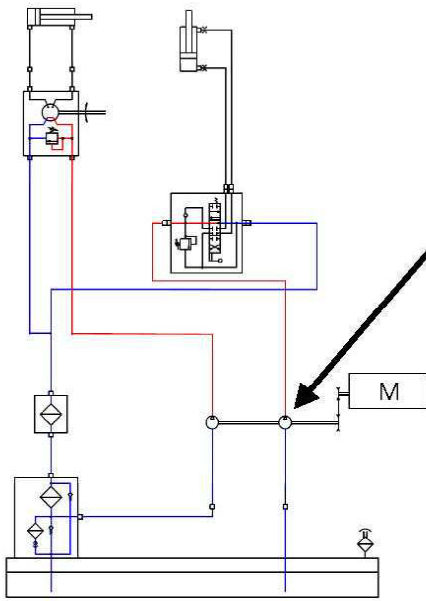
For further details, please refer to the functional descriptions of the devices.

**1. Transformation of energy**

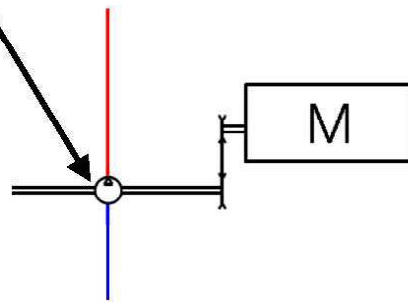
Denomination	Explanation	Symbol	
<b>Pumps</b> - with one flow direction  - with two flow directions	Transformation of mechanical into hydraulic energy		
<b>Hydraulic motors</b> - with one flow direction  - with two flow directions	Transformation of hydraulic energy into mechanical energy plus rotating motion		
<b>Pump/motor</b> - with reversibility of flow direction  - with one flow direction  - with two flow directions	Units working as both pump and hydraulic motor		

Denomination	Explanation	Symbol
<p><b>Hydrostatic transmission</b></p> <ul style="list-style-type: none"> <li>- Remote transmission</li> <li>- Compact transmission</li> </ul>	<p>Torque converter comprised of variable displacement pump and hydraulic motor</p>	
<p>Limited angle rotary actuator</p>		
<p><b>Cylinder</b></p> <ul style="list-style-type: none"> <li>- single-acting</li> <li>- single-acting with spring return</li> <li>- double-acting differential cylinder</li> <li>- double-acting cylinder with double rod end</li> <li>- cylinder with end-of-stroke damper</li> <li>- adjustable damper on both sides</li> <li>- telescopic cylinder</li> <li>- pressure transmitter</li> </ul>	<p>Transformation of hydraulic energy into mechanical energy plus linear motion</p> <p>Different piston areas</p> <p>Same piston area</p>	

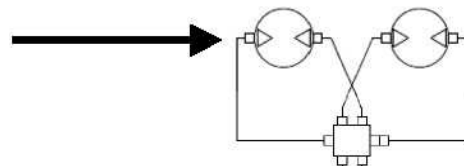
## Hydraulic pumps



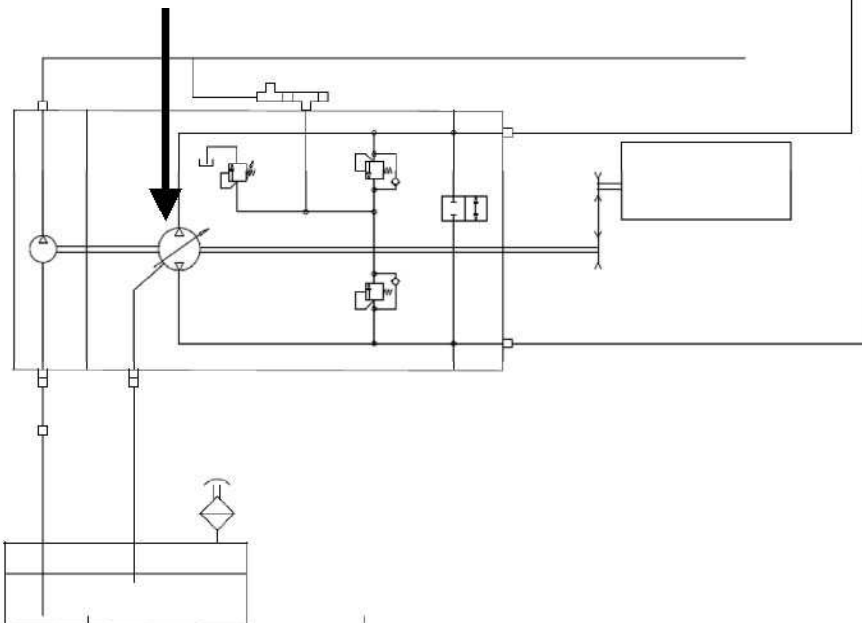
**Example:**  
Fixed displacement pump with one flow direction; the flow rate varies with the engine speed only.



**Examples:**  
fixed displacement motor with 2 flow directions (directions of rotation); the speed depends on the flow rate of the variable displacement pump.

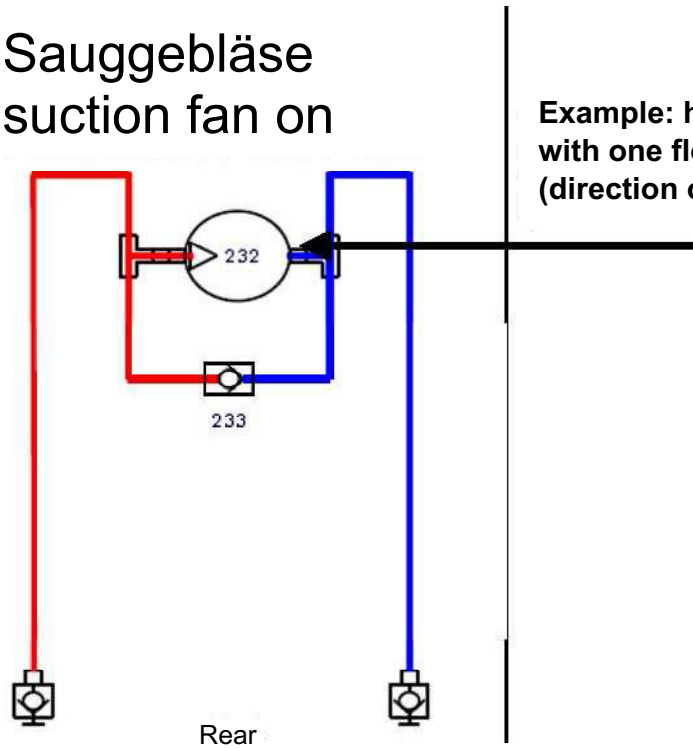


**Variable displacement pump with 2 flow directions;**



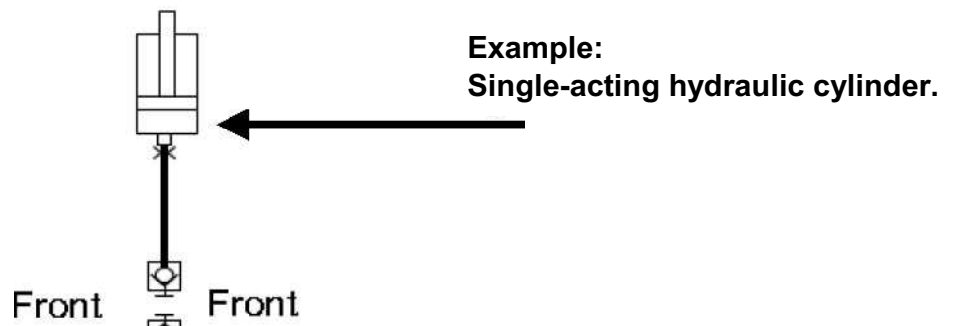
## Hydraulic motor

232 Sauggebläse  
232 suction fan on



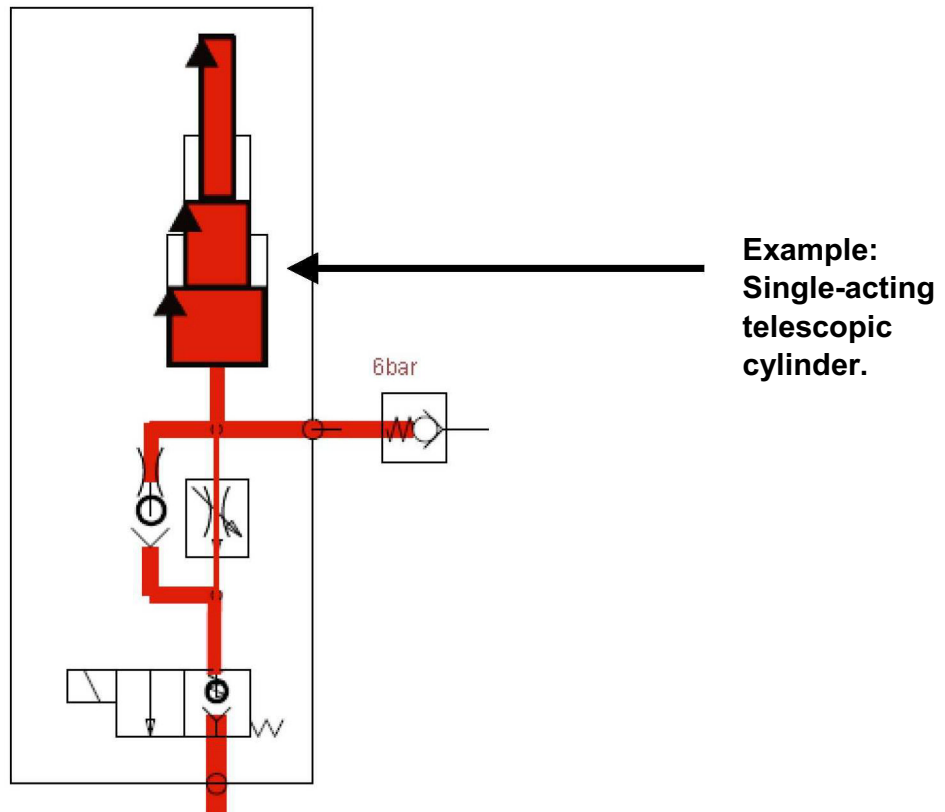
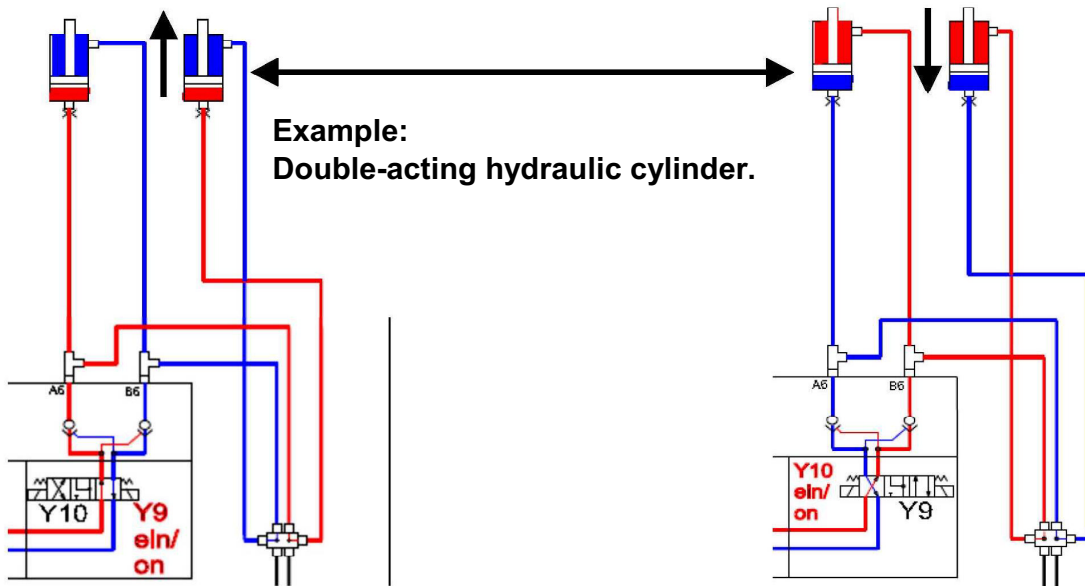
## Hydraulic cylinder

Saugmund heben  
Lift suction unit

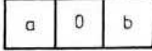
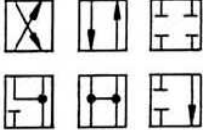
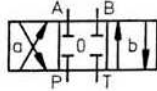

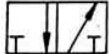
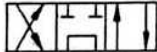
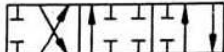


Kehrgutbehälter  
Heben/senken  
Lift/lower hopper

# Hydraulic cylinder



## 2. Control valves

Denomination	Explanation	Symbol
<b>Distributing valves</b>		
Valves used to open or close different flow paths. Distributing valves are mainly used for: <ul style="list-style-type: none"> <li>- the number of ports</li> <li>- the number of switching positions</li> <li>- the number of ports and links within the switching positions; shown by lines and arrows</li> </ul>	Number of ports: shown by lines and arrows Number of switching positions: shown by lines and arrows	
Identification of ports by letters (at the normal position o)*		
P pump, pressure T tank, return flow A B consumer X Y control connections Z L leak oil		
Denomination: Example: 4/3 valve		
Pronounces as: three-position four-port switching valve		
- 2/2 valve		
- 3/2 valve		
- 4/3 valve		
- 6/3 valve		

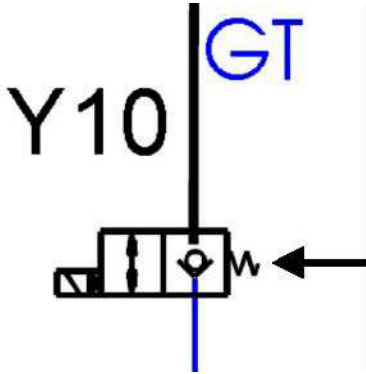
\* Identification of switching positions and ports is not (yet) part of DIN ISO 1219.

Denomination	Explanation	Symbol
<b>Types of distributing valve actuation</b>	Configuration at the allocated switching position	
<b>a) direct acting</b> - Manual lever with catch  - Push button  - Pedal  - Plunger  - Pulley  - Spring return  - Spring centering  - Electromagnetic actuation  - Hydraulic actuation  - Pneumatic actuation	Example: single-sided with spring return  Example: double-sided with spring centering	
<b>b) pilot controlled detailed</b> - Hydraulic actuation, electromagnetic actuation          <b>simplified</b>         - Hydraulic actuation, pneumatic actuation	A pilot valve is used to perform hydraulic actuation of larger distributing valves. The pilot valve is controlled electrically or pneumatically	

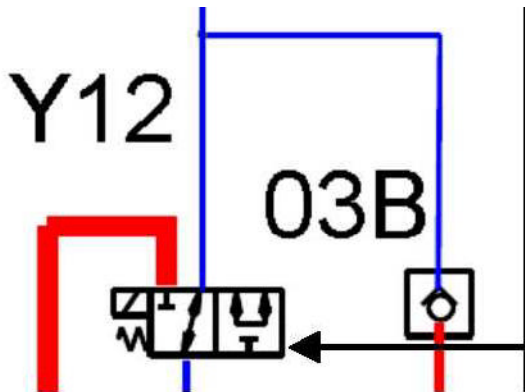
Denomination	Explanation	Symbol
<p><b>Throttling distributing valves</b> Distributing valves with a continuous transition from one switching position to the next at variable throttle. Represented by parallel lines across the entire length of the symbol.</p>		
<ul style="list-style-type: none"> <li>- Sensing valve with pin, acting against retaining spring</li> <li>- Electromagnetically actuated proportional valve</li> <li>- Electrohydraulic pilot controlled valve</li> </ul>	<p>Solenoid stroke proportional to an electric input signal</p>	
<p><b>Pressure valves</b> Valves controlling the pressure. Represented by a single square with an arrow. Infinitely variable throttle cross-section.</p>		
<ul style="list-style-type: none"> <li>- Throttle cross-section, normally open</li> <li>- Throttle cross-section, normally closed</li> <li>- <b>set</b> ..... g valadjustable directly controlled</li> <li>- <b>detailed</b> - Throttle limiting valve, pilot-controlled</li> <li>- <b>simplified</b></li> <li>- ditto</li> </ul>	<p>Inlet pressure limited by continuously opening the throttle cross-section</p> <p>With remote control connection and external control oil discharge</p> <p>External control oil discharge</p> <p>Internal control oil discharge</p>	



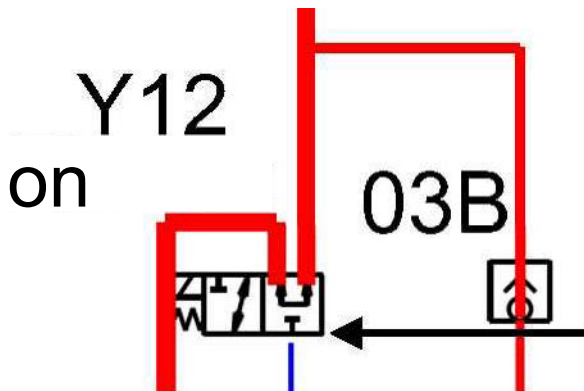
### Distributing valves



Example:  
2/2 valve; electromagnetically actuated, with spring return  
(2 hydraulic ports; 2 switching positions)

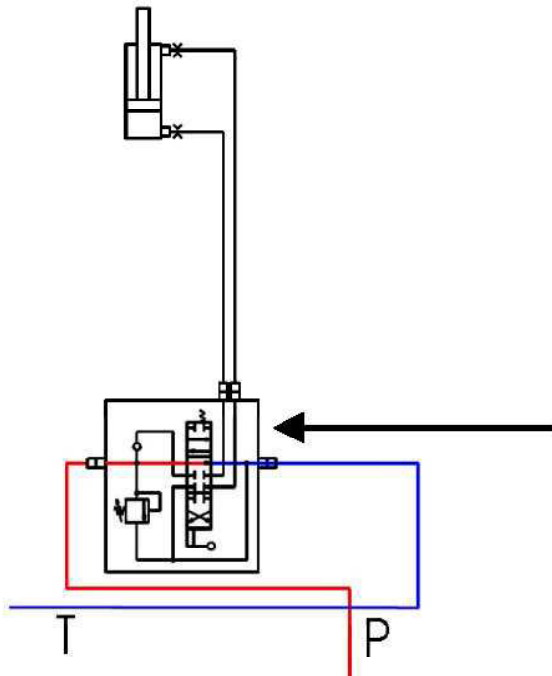


Example:  
3/2 valve; electromagnetically actuated, with spring return  
(3 hydraulic ports; 2 switching positions)

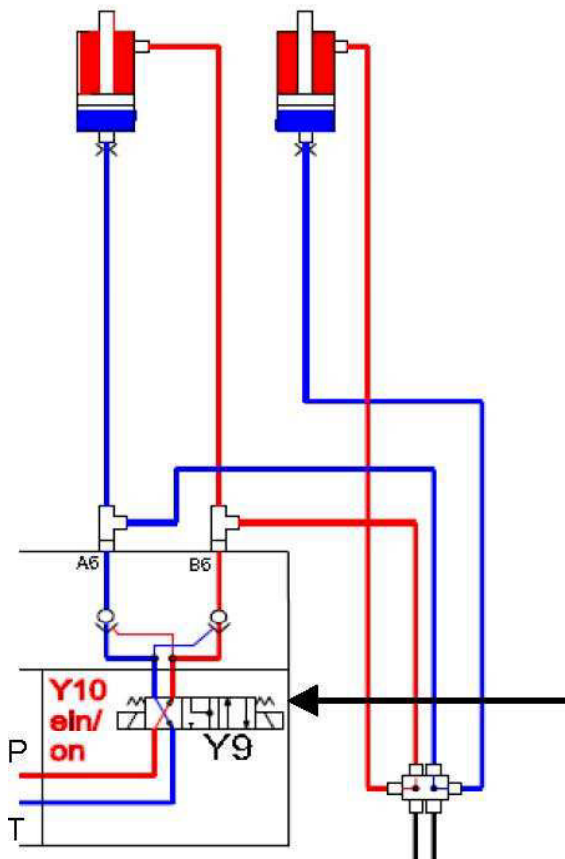


Example:  
3/2 valve; electromagnetically actuated, with spring return  
(3 hydraulic ports; 2 switching positions)

## Distributing valves



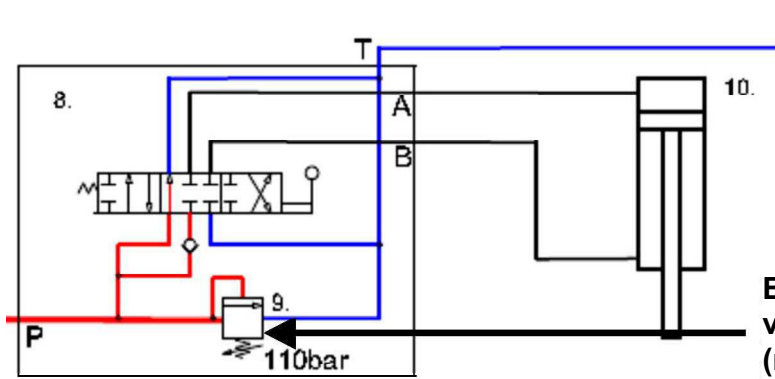
**Example:**  
6/3 valve, manual,  
with spring return  
(6 hydraulic ports; 3 switching positions)



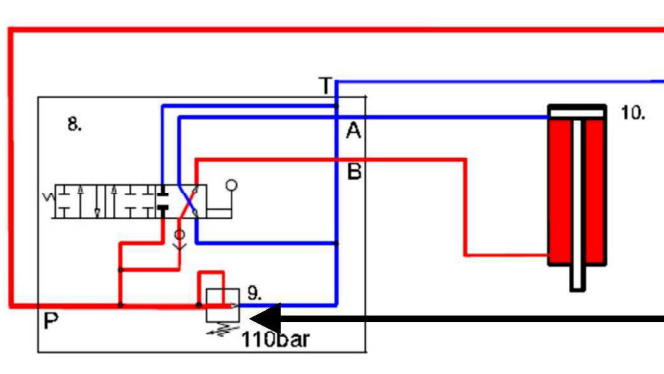
**Example:**  
4/3 valve; electromagnetically actuated,  
with spring return  
(4 hydraulic ports; 3 switching positions)

Denomination	Explanation	Symbol
<p><b>set</b>                      <b>adjustable</b></p> <ul style="list-style-type: none"> <li>- Pressure relief valve (pressure control valve), directly controlled</li>   <li>- Pressure relief valve, pilot-controlled</li>   <li>- Pressure relief valve with load relief (3-way pressure relief valve)</li>   <li>- Externally actuated sequence valve, pilot-controlled</li>   <li>- Shut-off valve, pilot-controlled</li>   <li>- Electric pressure switch</li> </ul>	<p>Constant outlet pressure maintained by continuously closing the orifice cross-section</p> <p>Outlet pressure exceeding the preset value is relieved through the third port</p> <p>Throttle cross-section fully opens at a set control pressure threshold. Circuit built like a distributing valve</p> <p>Ditto with internal control oil discharge</p>	<p>fest eingestellt                      einstellbar</p>
<b>Flow-control valves</b>		
Valves controlling the volume flow. Represented by constricted line cross-section.		
<p>- <b>set</b>                      <b>adjustable</b></p> <ul style="list-style-type: none"> <li>- 2-way flow control</li>   <li>- 3-way flow control</li>   <li>- Flow divider.</li> </ul>	<p>Volume flow depends on difference in pressure</p> <p>Volume flow not influenced by difference in pressure</p> <p>Excess flow relieved through third port</p> <p>Set apportioning ratio independent of load pressure</p>	<p>fest eingestellt                      einstellbar</p>

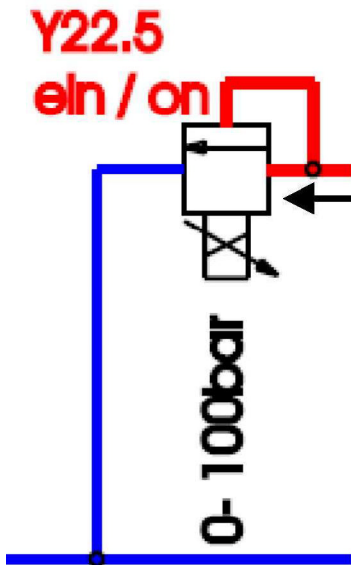
# Pressure control valves



Example: pressure control valve (closed)  
(mechanically adjustable)



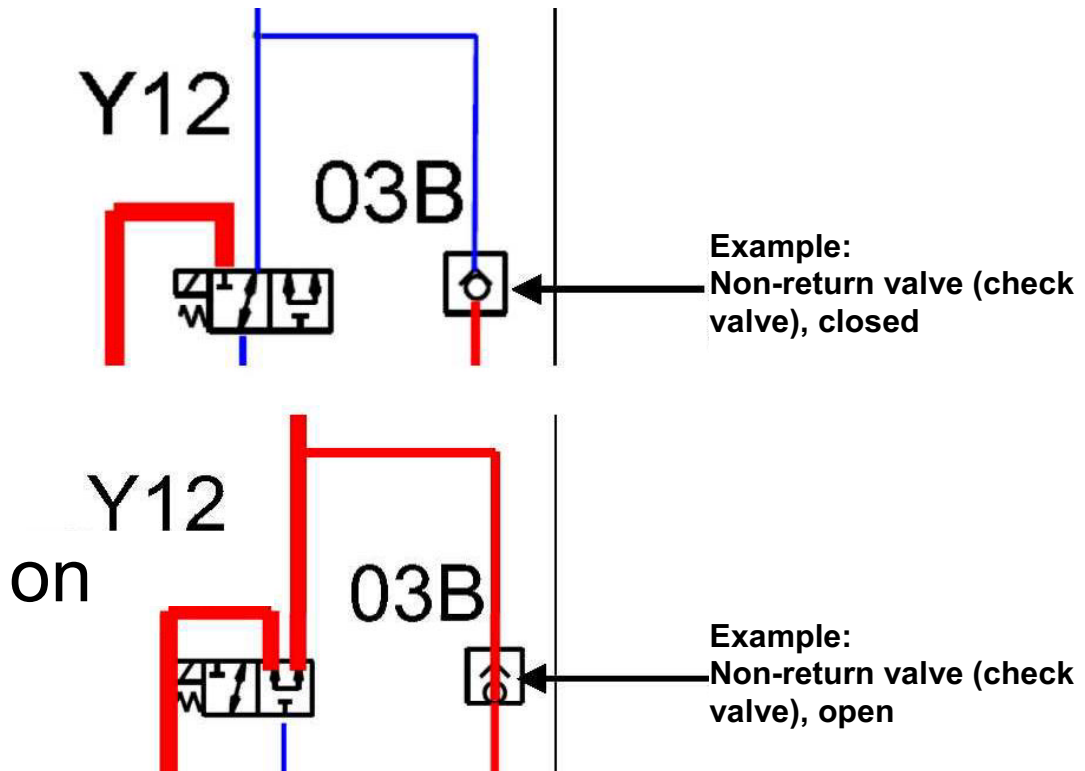
Example: pressure control valve (open)  
(mechanically adjustable)



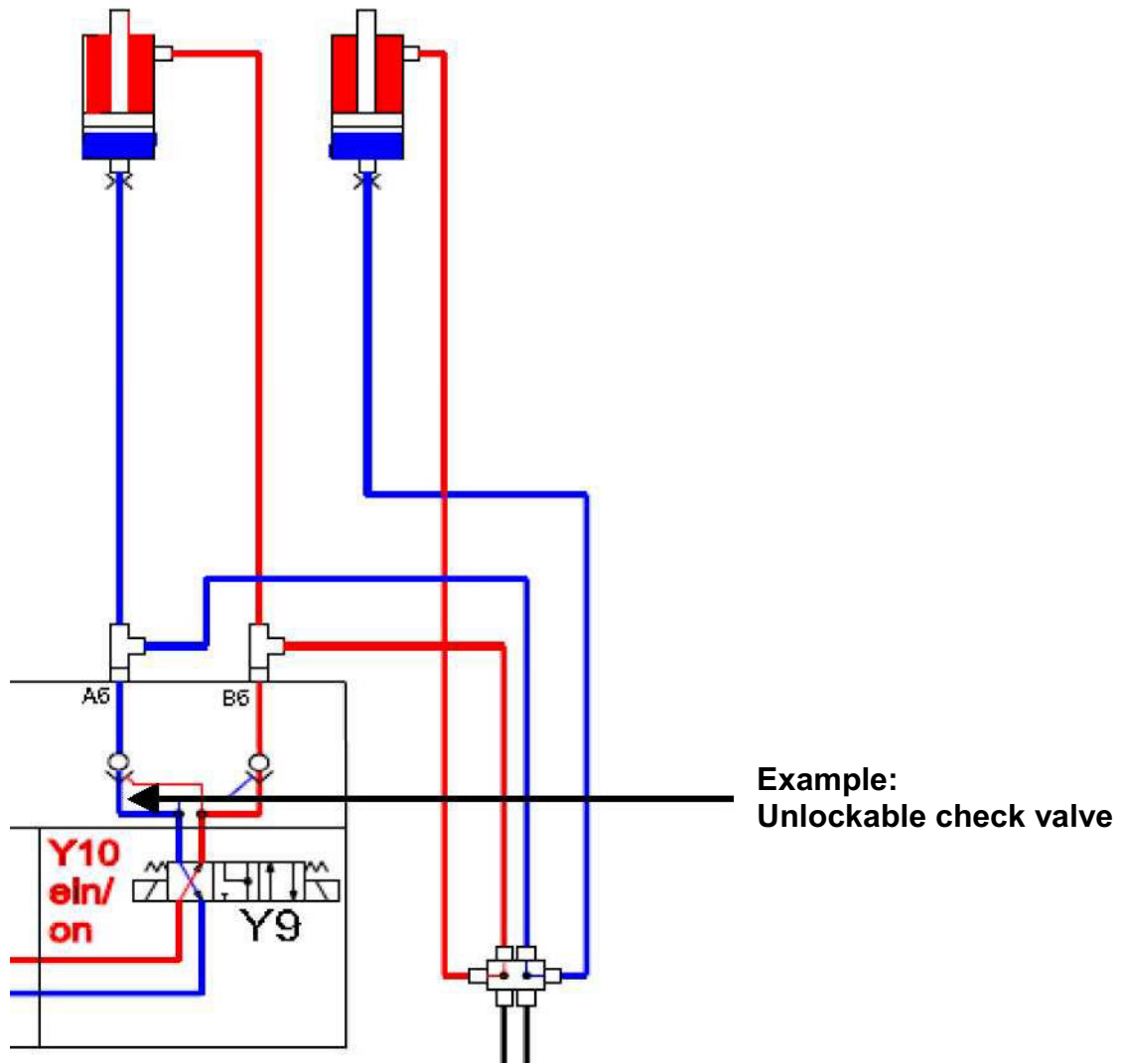
Example: pressure control valve electromagnetically adjustable; here: 0-100 bar














Denomination	Explanation	Symbol
<p><b>Non-return valves</b></p> <ul style="list-style-type: none"> <li>- Check valve, unloaded</li> <li>- Check valve, spring-loaded</li> <li>- Unlockable check valve, (internal control oil discharge)</li> <li>- ditto (external control oil discharge)</li> <li>- One-way restrictor</li> <li>- Shuttle valve</li> </ul>	<p>Valves allowing the medium to flow in one direction only</p> <p>Unlocks by applying pressure to a control port</p> <p>Valve combination</p> <p>"OR" element</p>	
<ul style="list-style-type: none"> <li>- Pressure source</li> <li>- Electric motor</li> <li>- Combustion engine</li> <li>- Driving and driven shafts</li> <li>- Shaft coupling</li> <li>- Main hydraulic line</li> <li>- Pilot control line</li> <li>- Leak oil line</li> <li>- Flexible line</li> </ul>	<p>Load, control, return flow line</p> <p>Hose</p>	

### Non-return valves (check valves)



# Non-return valves (check valves)



Denomination	Explanation	Symbol
- Line junction		
- Crossover line without junction		
- Vent		
- Tapping point		
- Quick-action coupling		
- Rotary joint		
- Tank with lines below oil level		
- Hydraulic accumulator		
- Filter		
- Cooler		
- Heater		
- Pressure gauge		
- Volume flow meter		



## Basic circuits Applications

### 1. Circuit diagram

A circuit diagram is the device-related schematic of a control or drive unit. It is comprised of the graphic symbols defined by DIN-ISO 1219.

In order to maintain a tidy diagram, it should try to disregard the actual arrangement of devices and show how the energy flows from the bottom of the diagram upwards.

Distributing valves should be drawn horizontally, lines straight and without intersections if at all possible.

Valves featuring multiple switching positions are shown at their **normal position**, i.e., at the position they have when no pressure or power is supplied or when they are not actuated. They may also be shown at their initial position according to the conditions necessary to start the system.

Combined electro-hydraulic systems should be represented by separate diagrams of the electric and hydraulic circuitries. Signaling elements such as limit or pressure switches as well as solenoid valves appear in both diagrams. The functional diagram illustrates how the two systems interact.

Hydraulic diagrams may also have various additional data on them to specify pump, cylinder or hydraulic motor ratings, setup pressures, times, tube dimensions, power ratings, speeds, etc.

